



1101 McKinley Street  
Anoka, MN 55303  
Phone (763) 786-6682  
Fax (763) 786-2167  
www.polycam.com



Part Name: Poly-Cam Certa-Lok® Pulling Head  
Part Number: 654-xxxx

## General Design

The Poly-Cam steel pulling heads are constructed with a single-eye rated to the safe pulling strength of the pipe installed. The design of the pulling heads allows them to be fully pressure rated and sealed not allowing drilling fluids and other contaminants to enter pipe.

For further information please contact your Poly-Cam distributor or representative.

## Features

- Size range from 1" - 30" diameter
- Round nose design for ease of pulling
- Strong steel construction for longevity
- Pressure-sealed design

## System Performance

The transition fitting is designed to handle full pressure with a 2:1 safety factor at 73.40 degrees Fahrenheit with a minimum 50 year design life.

## Quality Assurance

The transition fitting shall be manufactured by Poly-Cam, Inc. Poly-Cam, Inc. shall provide quality assurance with regards to proper installation, compatibility, performance, and acceptance.

## Installation

**HDPE pipe end:** Install transition fitting so as to comply with the pipe manufacturer's recommended procedures. All field welds shall be accomplished in accordance with Plastic Pipe Institute's welding procedure for butt fusion.

# Series 654F The Poly-Cam Female Certa-Lok<sup>®</sup> Pulling Head

Nominal Size (In.)	Poly-Cam Pulling Head Material	Coupling ID <b>A</b>	Pulling Head Length <b>B</b>	Hole Size <b>C</b>	Safe Workload (lbs.)
4	Carbon Steel	4.8	7	0.875	9,000
6	Carbon Steel	6.9	10	1.25	15,000
8	Carbon Steel	9.05	11	1.75	17,200
10	Carbon Steel	11.1	13	2	27,200
12	Carbon Steel	13.2	15	2.5	31,500
14	Carbon Steel	15.3			29,000
16	Carbon Steel	17.4			62,000
18	Carbon Steel	19.5			
24	Carbon Steel	21.6			

